MULTILAYER C.MLT 533

C.MLT 533 tubes are produced using state-of-the-art multilayer extrusion technology. They fully comply with ISO 7628-2010 standards. C.MLT 533 tubes are offering are a very cost-effective alternative to PA12 or PA11 tubes. Developed for Airbrake application using quick connectors, C.MLT 533 tubes are available in black color only. Based on customer



				STANDARD		
Ø External mm	∅ Internal mm	Thickness mm	Bend radius mm	Burst pressure at 23°C in bar*	ISO 7628 category	ISO 7628
6	4	1	30	108	2	•
8	6	1	40	78	2	•
10	8	1	60	60	1	•
12	9	1.5	60	78	2	•
15	12	1.5	90	60	1	•

^{*} Referred to the nominal diameter of the product Other sizes upon request

specifications, other C.MLT structures can be developed.



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MARKING Our standard marking is:

ISO 7628	-	CAT.2 -	12×1.5mm	-	PA12/PA6/PA12	-	C.MLT 533	-	04002154-18-154-09:27
▼		▼	▼		▼		•		▼
Standard		Product category	External ø for thickness		Raw material		Product name		Batch number

USE TEMPERATURE

C.MLT 533 tubes have been type-approved according to ISO 7628-2010 standard.

The ISO 7628-2010 standard classifies the tube resistance to pressure according to the temperature using some categories.

The following tables show the tube resistance:

TOLERANCES

The tolerances on external diameter, according to ISO 7628-2010, are:

External diameter from 6 mm to 10 mm ± 0.1 mm External diameter from 12 mm to 15 mm ± 0.15 mm

Upon special request tubes with narrow tolerances.

TUBE CATEGORY FOR AIR BRAKING SYSTEMS

Category	Maximum operating pressure in bar	Minimum temperature	Maximum temperature
0	10	-40 °C	80 °C
1	10	-40 °C	100 °C
2	12.5	-40 °C	100 °C
3	12.5	-40 °C	125 °C

BURST PRESSURE ASSOCIATED WITH THE USE CLASS

Test temperature	Maximum operating pressure in bar	Burst pressure in bar
23 °C	10 - 12.5	>40 >50
80 °C	10	>25
100 °C	10 - 12.5	>25 >31.5
125 °ℂ	12.5	>25

